



TO MOUNT TO TUBE USING OPTIONAL BRIDGE CLAMPS

- 1 DRILL HOLES $\phi 5$ THRU
- 2 FIT M4 NUTS INTO BRIDGE CLAMP
- 3 INSERT BRIDGE CLAMPS INTO HOLES ENSURING HEXAGON HOLES FACE OUT
- 4 INSERT M4 BOLTS & WASHERS INTO HOLES FIT OVER TUBE - MAX $\phi 33$ mm
- TIGHTEN & TRIM EXCESS BOLT LENGTH IF REQUIRED

TO MOUNT USING OPTIONAL FOOT

- FOLLOW AS ABOVE BUT OMIT STEP 5
- 7 FIT FOOT BETWEEN BRIDGE CLAMPS
- 8 INSERT BOLT THRU CLAMPS & FOOT
- 9 INSERT NUT INTO HEXAGON SHAPED HOLE
- ADJUST ANGLE TO SUIT APPLICATION & TIGHTEN

TO MOUNT DIRECTLY TO TUBE

- 10 BRAKE OUT SLOTS & ATTACH TO TUBE USING SUITABLE SCREWS

TO MOUNT DIRECTLY TO FLAT SURFACE

- DRILL OUT HOLES AS FOR STEP 1
- APPLY MARINE SEALANT IF REQUIRED AROUND HOLE AT REAR OF BACK COVER
- ATTACH TO TUBE USING SUITABLE SCREWS

ALL EXAMPLES

- 11 FIT LIGHT UNIT TO BACK PLATE USING SCREWS SUPPLIED

<p>GEOMETRIC SYMBOLS</p> <table border="1"> <tr> <td>STRAIGHTNESS</td> <td>PROFILE OF A LINE</td> <td>ANGULARITY</td> <td>RUN OUT</td> </tr> <tr> <td>FLATNESS</td> <td>PROFILE OF A SURFACE</td> <td>POSITION</td> <td>BASIC DIMENSION</td> </tr> <tr> <td>ROUNDNESS</td> <td>PARALLELISM</td> <td>CONCENTRICITY</td> <td>MAXIMUM MATERIAL CONDITION</td> </tr> <tr> <td>CYLINDRICITY</td> <td>SQUARENESS</td> <td>SYMMETRY</td> <td>DATUM</td> </tr> </table>				STRAIGHTNESS	PROFILE OF A LINE	ANGULARITY	RUN OUT	FLATNESS	PROFILE OF A SURFACE	POSITION	BASIC DIMENSION	ROUNDNESS	PARALLELISM	CONCENTRICITY	MAXIMUM MATERIAL CONDITION	CYLINDRICITY	SQUARENESS	SYMMETRY	DATUM	<p>ALL DIMENSIONS ARE IN MILLIMETERS</p> <p>TOLERANCES ON CASTINGS, UNMACHINED PARTS AND FABRICATIONS, +/- 0.8</p> <p>TOLERANCES ON MACHINED DIMENSIONS</p> <p>WHOLE UNITS +/- 0.25</p> <p>ONE DEC. PLACE +/- 0.1</p> <p>TWO DEC. PLACE +/- 0.05</p> <p>ANGLES +/- 0.5 DEG.</p>		<p>THIS DRAWING IS THE PROPERTY OF Ocean LED LTD. COPYRIGHT IS RESERVED BY THEM. THE DRAWING IS ISSUED UNDER THE CONDITION THAT IT MUST NOT BE USED FOR ANY PURPOSE OTHER THAN WHICH IT IS SUPPLIED AND NOT BE COPIED, REPRODUCED, RETAINED OR DISCLOSED TO UNAUTHORISED PERSONS WHOLLY OR IN PART WITHOUT THE CONSENT IN WRITING OF Ocean LED LTD.</p>		<p>TITLE</p> <p>BRIDGE CLAMP/CLEVIS FOOT KIT</p>		<p>Ocean LED LIGHTING THE FUTURE TODAY</p>		<p>Ocean LED Ltd</p> <p>21 Ptarmigan Place Attleborough Fields Ind. Est. NUNEATON CV11 6RX</p>	
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<p>THIRD ANGLE PROJECTION</p>				<p>ALL UNSPECIFIED CHAMFERS 1 x 45</p> <p>BREAK ALL SHARP EDGES 0.1 TO 0.5</p>		<p>MATERIAL SPEC</p>		<p>Tel. 02476 371700 Fax. 02476 374840</p>		<p>www.oceanled.com</p>																			
				<p>FINISH</p>		<p>SAGE PART NO.</p>		<p>DRAWING NUMBER</p> <p>OL00809-01</p>		<p>SHEET</p> <p>5 of 6</p>																			
				<p>DRAWN</p>		<p>DATE</p>		<p>SCALE</p> <p>1:1</p>		<p>revision</p> <p>A4</p>																			